Due to numerous requests for a semi-auto version of my BSP-SMG Machine Gun design, I assembled these drawings to illustrate my idea as to how such a gun could be constructed. This is a semi-auto version of my simple full-auto design. The following drawings are intended as a brief outline only due to time limitations.
Semi Auto BSP- SMG
(All measurements in millimeters)
Main spring guide.

Steel washer.

Rubber washer. 33mm dia.
Expedient Homemade Firearms - BSP Semi-Auto SMG

Machine from 1/4" stock.

Machine from 5/8" stock.

Machine from 1/8" stock.

* Sear tang: silver solder to rear.
Expedient Homemade Firearms - RSP Semi-Auto SMG

TRIGGER GROUP RECEIVER

Make from 2.5 mm walled tube section
Expedient Homemade Firearms - BSP Semi-Auto SMG

Make from \( \frac{5}{8} \)" flat stock.

Trigger Guard

Make from \( \frac{5}{8} \) x 20g Spring steel.

Magazine Catch

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BSP Semi-Auto SMG